

# Continuous Analyzer for Syn-Gas Atmospheres - $O_2$ , CO, CO<sub>2</sub>, CH<sub>4</sub> and H<sub>2</sub>

The Nova 970 Series Syn-Gas Analyzer System has been designed with the flexibility and robustness required in the experimental and developmental environments that characterize syn gas applications. The Nova 970 Series utilizes high-stability infrared detectors for the simultaneous measurement of CO, CO<sub>2</sub>, and CH<sub>4</sub>. In addition, the analyzer can also be supplied with a non-consumable, long-life thermal conductivity cell for H<sub>2</sub> that compensates for the interference effects of CO, CO<sub>2</sub>, and CH<sub>4</sub>. This ensures that H<sub>2</sub> will always read correctly regardless of the background gas composition. A non-depleting paramagnetic sensor is used for O<sub>2</sub> analysis. All sensors/detectors are temperature-controlled or temperature-compensated for maximum analytical stability. Auto calibration functionality allows easy calibration without user intervention. The included Serial Output Package allows connection of analyzer to personal computers via a choice of USB/RS-232/RS-485. Data recording software is also included.

## · SPECIFICATIONS · APPLICATIONS · FEATURES · OPTIONS · CALIBRATION

#### SPECIFICATIONS

Method of Detection	NDIR infrared detector for CO, CO <sub>2</sub> and CH <sub>4</sub> Paramagnetic sensor for G <sub>2</sub> Thermal conductivity cell for H <sub>2</sub>
Ranges Available	0-10.0%, 0-50.0%, 0-100.0% CO 0-10.0%, 0-50.0%, 0-100.0% CO 0-2.0%, 0-25.0%, 0-50.0%, 0-100.0% O 0-5.0%, 0-50.0%, 0-100.0% H <sub>2</sub> 0-50.0%, 0-100.0% CH <sub>4</sub>
Resolution	0.1% for all gases
Accuracy & Repeatability	± 1.5% of full scale on all gases
Drift	Less than 2% of full scale per month
Response Time (T-90)	20-30 seconds to 90% step change
Ambient Temperature Range	40-104 $^\circ\text{F}$ (4 to 40 $^\circ\text{C}$ ). Optional -22 to 158 $^\circ\text{F}$ (-30 to 70 $^\circ\text{C}$ ) with Outdoor Packages
Linearity	± 1.5% of full scale
Size &Weight	24" H x 24" W x 10" D @ 90 lbs (61 x 61 x 25 cm @ 20 kg)
Power	115 VAC 60 Hz (220 VAC 50 Hz available)
Output Options	Isolated 4-20 mA standard RS232, RS485, MODBUS®, Ethernet outputs optional
Alarms	High and/or low alarm contacts available, relay contacts SPDT 5A @ 220 VAC rating.

APPLICATIONS

For continuous monitoring of syngas and gasification atmospheres or other industrial process gases for any combination of methane ( $CH_4$ ), carbon dioxide ( $CO_2$ ), carbon monoxide (CO) and hydrogen ( $H_2$ ) and oxygen ( $O_2$ ).

## FEATURES

- Infrared detector for reliable measurement of CO,  $CO_2$  and  $CH_4$ . Detector may be cleaned in the field.
- Thermal conductivity cell for H<sub>2</sub>
- · Oxygen analysis by choise of electrochemical or paramagnetic oxygen sensor
- · Sensors/detectors temperature controlled or compensated for maximum analytical stability
- · H2 reading is compensated for the interference effects of the other gases measured
- High ranges on each channel available (up to 100%)
- Touch-screen display for gas readings
- Built-in sample pump or pressure regulator
- Automatic calibration &serial output package
- Isolated 4-20 mA analog recorder outputs
- · Durable stainless steel lines &sample components (where prudent)
- · Automatic moisture removal system included

#### OPTIONS

- · Calculations performed on gas readings such as gas ratios and heating value of flammable gases
- Hi/Low gas, low flow and other alarms available
- · Sample conditioning systems available for acidic gas and dust
- · Cabinet purge system available for use in hazardous areas
- Outdoor packages available for operation from -22 to 158 °F (-30 to 70 °C)
- · Cabinet coolers can be fitted to most models
- · Heated filters and high temperature probes
- Methane-specific detector in place of standard hydrocarbons detector; allows more accurate CH<sub>4</sub> analysis in other HC's

### CALIBRATION

- Ambient air for  $\mathrm{O}_2$  and to zero all other gases
- · Analyzed calibration gas with representative concentrations for span of all other gases